A detector for TESLA: main characteristics and ongoing R&D projects

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Padova INCONTRO SULLE PROSPETTIVE DEL COLLISORE LINEARE ELETTRONE -POSITRONE, 30th October 2001

detector layout:



- B ~ 4 T, calorimeters inside the coil
- conical masks for background shielding at 83 mrad
- NO hardware trigger but:
 - dead timeless pipelining for 1 ms
 - full pipeline throughput in 199 ms (220 Mbyte/train)
 - software trigger

Subdetector	Goal	Technologies
Vertex Detector (VTX)	$\delta(IP_{r\phi,z}) \le 5\mu \mathrm{m} \oplus \frac{10\mu\mathrm{m}\mathrm{GeV}/c}{p\sin^{-}\theta}$	CCD, CMOS, APS
Forward Tracker (FTD)	$\frac{\delta p}{p} < 20 \%, \delta_{\theta} < 50 \mu$ rad for p=10-400 GeV/c down to $\theta \sim 100 \mu$ rad	Si-pixel/strip discs
Central Tracker (TPC)	$\begin{array}{l} \delta(1/p_t)_{\rm TPC} < 2 \cdot 10^{-4} ({\rm GeV/c})^{-1} \\ \sigma(dE/dx) \leq 5\% \end{array}$	GEM, Micromegas or wire readout
Intermediate Tracker (SIT)	$\sigma_{point} = 10 \mu\text{m}$ improves $\delta(1/p_t)$ by 30%	Si strips
Forward Chamber(FCH)	$\sigma_{point}=100\mu{\rm m}$	Straw tubes
Electromag. Calo. (ECAL)	$\frac{\delta E}{E} \le 0.10 \frac{1}{\sqrt{E(\text{GeV})}} \oplus 0.01$ fine granularity in 3D	Si/W, Shashlik
Hadron Calo. (HCAL)	$\frac{\delta E}{E} \le 0.50 \frac{1}{\sqrt{E(\text{GeV})}} \oplus 0.04$ fine granularity in 3D	Tiles, Digital
COIL	$4{\rm T},$ uniformity $\leq 10^{-3}$	NbTi technology
Fe Yoke (MUON)	Tail catcher and high efficiency muon tracker	Resistive plate chambers
Low Angle Tagger (LAT)	83.1–27.5 mrad calorimetric coverage	Si/W
Luminosity Calo. (LCAL)	Fast lumi feedback, veto at 4.6–27.5 mrad	Si/W, diamond/W
Tracking Overall	$\delta(\frac{1}{p_{\rm s}}) \le 5 \cdot 10^{-5} ({\rm GeV/c})^{-1}$ systematics $\le 10 \mu{\rm m}$	
Energy Flow	$\frac{\delta E}{E} \simeq 0.3 \frac{1}{\sqrt{E(\text{GeV})}}$	

Motivations for the required detector performances

What can we do if IT is there (part 1)?

Measure its mass and cross section in e⁺e⁻ -> ZH, relying on the Recoil mass against a leptonic Z decay



Figure 2.4.2: Momentum resolution a): for 250 GeV/c muons as a function of the polar angle, for TPC and VTX, after the addition of the FTD, and for the complete system including the FCH. b): Momentum resolution as a function of the momentum for a polar angle $\theta = 90^{\circ}$. The dashed curve is for the VTX and the TPC only, the solid one for the complete tracking system.



Cross section statistical accuracy ~ 3%

(500 fb⁻¹ integrated luminosity)

Achievable Z and recoil mass resolution:

What can we do if IT is there (part 2)?

Measure Its Branching ratios and possibly tell whether Its origin Is a SM or MSSM (or anything else) (Kamoshita et al. 1995, Battaglia, 1998):

$$\frac{Br(h \to cc)}{Br(h \to b\overline{b})} \propto \frac{m_h^2 - m_A^2}{m_Z^2 - m_A^2}$$

(A being the CP-odd Higgs)

FLAVOUR TAGGING is the tool for performing this investigation, Benchmarked by the c vs b separation:



Achievable resolution on the Branching ratios:



- measure the ratio of Branching ratios ~ 8% accuracy
- measure m_A with ~ 100 GeV accuracy up to ~ 500 GeV,

Well beyond the \sqrt{s} / 2 kinematical limit, defined by the AH associated production

What can we do if IT is NOT there?

Probe strong electroweak symmetry breaking studying The processes (Chierici et al., 2001)

$$e^+e^- \rightarrow W^+W^- \nu \nu$$

 $e^+e^- \rightarrow Z^+Z^- \nu \overline{\nu}$

An underlying new symmetry should induce anomalous couplings decoupling the longitudinal and transverse bosons:



Figure 1: Diagrams contributing to longitudinal WW scattering and main six fermion backgrounds from doubly resonant processes.

The name of the game is being able to separate Z and W masses

- to increase the S/N, originally at the 10⁻³ level
- exploit the different dependence on the anomalous Couplings of the two bosons

Jet energy resolution is the tool:



Figure 9.4.4: Reconstructed masses for $e^+e^- \rightarrow \nu\overline{\nu}WW$ events and $e^+e^- \rightarrow \nu\overline{\nu}ZZ$ events for a) $\Delta E/\sqrt{E} = 30\%$ and b) $\Delta E/\sqrt{E} = 60\%$.

Dependence of the dilution factor (~ background from the other boson) on the jet energy resolution



Figure 9.4.5: Dilution factor d for $e^+e^- \rightarrow \nu \overline{\nu} WW$ and $e^+e^- \rightarrow \nu \overline{\nu} ZZ$ as a function of the cut on the average invariant mass for $\Delta E/\sqrt{E} = 30\%$ and $\Delta E/\sqrt{E} = 60\%$.

These performances would allow a higher sensitivity compared to LHC

An overview of ongoing R&D activities

Is there a general policy towards R&D projects related to TESLA?

- Germany; yes! BMBF (the Ministry) support for 2001-2003:
 - 900 kDM to cover the additional costs
 - 600 kDM for personnel (100 kDM ~ 1 PhD)

• France; there is a rather favourable trend, but...

"La France se rapproche graduellement du Collisioneur Lineaire, Mais en trainant d'un pied, sa politique etant intimement liee a celle Du CERN".

• <u>UK</u>; No, each project is considered separately for funding. But PPARC (Particle Physics and Astronomy Research Council) recently stated "the LC is the UK's next big project AFTER the LHC"

• <u>Italy</u>; not yet...

Ongoing (approved) R&D projects:

- France:
- •_CMOS (Strasbourg) ~ 200 kCHF/year (~ 50% in2p3)
- TPC (lead by SACLAY/ORSAY)
- SiW ECAL (Lead by Ecole Polytechnique) global budget ~ 400 kFF in 2001 (in2p3)

•Germany:

- TPC (MPI-Munchen, DESY, Aachen)
- HCAL (DESY)
- CMOS imagers (Karlsruhe)

• <u>UK</u>:

• CCD (LCFI collaboration), funded till march 2002, with a high CL To be supported till the workplan ends (~3 years) for a global budget Of ~ 5M EUR / 4 years)

• UK-CMOS (RAL, Liverpool, Glasgow, Imperial College), started with A PPARC award, for 1 year. An Extension looks (very) reasonable

• <u>ITALY</u>:

• CALEIDO (Padova, Milano, Bologna), funded for 1998-2000 And successfully concluded. Global budget ~ 70 k EUR (INFN)

• LCCAL (Padova, Insubria, Frascati), funded for 2001 (~ 45 k EUR, By INFN), likely to be extended for 2 more years (budget 2002 ~ 33 kEUR)

 CCP (Capacitively coupled pixels) (Insubria + Krakow, Warsaw and Helsinki); phase I concluded (global budget ~ 15 k\$; funded by the Minister of Science for ~ 7 k\$).
Phase II currently started at "zero cost"

• SUCIMA (Insubria + 9 Other European partners). Headed by Insubria, Approved and funded by the EC for 3 years, within the Fifth Framework Program. Global budget ~ 3.2 M EUR

HCAL option 1: a Tile calorimeter





38 layers, grouped to defineA 9-fold longitudinal segmentation,For a total no. of 204 000 channels

Layer structure



Tile size: 5x5 cm² to 25x25 cm²



Performance:

- muon tracking
- $s_E / E = 35\% / \sqrt[7]{(E)} \oplus 3\%$

Most critical issue:

FNAL, 26.10.2000

Estimation of signal amplitude, my first approximation:

5

light reduction from scintillator to electr. signal

	reduction facto	or:	
tile tickness = 5 mm:		10000	photons
Scint. to WLS transition	0.25	2500	
trapping of green light	0.065	163	
attenuat. along WLS fibre	0.9	146	
transition to clear fibre	0.9	132	
attenuat. along clear fib	re		
6 m, 10 m att. length	0.55	72	
fiber mixer	0.9	6 5	
Photoeffic.			
PM (green sensitive!)	0.07	5	p.e.
APD	0.8	5 2	p.e.
minimum 3 tile layers: Signal:			
PM	0.08	14	p.e.
APD	0.8	156	p.e.
APD noise signal from DC		104	
2nA DC, 10 ns shaping	excess noise	+/-25	e
	gain:		
APD	40	6255	e
PM	10^6	2x10^7	e

APD needs preamp and shaper

283 and Jary: HIPs from Solo Seint <u>Conclusion:</u> Need of photodetectores with high photon

conversion efficiency at $\lambda \approx 500$ nm.

LCWS 2000, V.Korbel, DES

R&D plans:

year:	2001	2001	2001	2002	2002	2002	2002	2003	2003
period:	2/4	3/4	4/4	1/4	2/4	3/4	4/4	1/4	2/4
order material for R+D	x	x							
scintillator-WLS studies	x	x	X						
ROF-light mixer studies	x	x	X						
material procurement for protot.			x	x	x				
DAQ development	х	х	X	х					
tile plates design	x	x							
tile plates assembly				X	X	х			
fiber routing design	x	х	x						
prototype stack design	x	x							
prototype stack product.		x	X						
prototype stack tests				X	X				
photodiode selection	x	x	X	X					
photodiode delivery, tests					x	х			
preamplifier selection	x	x	X	X					
preamplifier delivery, tests				X	X	х			
ADC selection	x	x	x	x					
ADC delivery, tests				X	x	х			
cooled electronic box				X	X				
gain monitoring (LED)	x	х			X	х			
electr. linearity monit.	x	x			x	x			
tile plates test+calibration				x	x	х			
equipment of prototype					х	Х			
prototype test with muons						х	х		
beam tests at						х	х	х	x
DESY,ITEP,CERN									

roadmap

Table 7: Time schedule for prototype production

- Prototype cost ~ 168 K EUR
- current achievements:
 - engineering study
 - •First results on the light collection efficiency
 - First characterisation of different photodetectors

R& D collaboration:

- DESY
- Russian teams
- Prague

HCAL option 2: a "digital" HCAL



- pushed by the French teams
- some interest by DESY and LNF (Marcello Piccolo)
- included in the PRC document but an R&D roadmap still to be defined

ECAL option 1: a Si/W calorimeter

Main characteristics:

- 24 Xo depth = 30 * 0.4 X + 10*1.2 X,
- I.e. a 40-fold longitudinal segmentation in a dR ~ 20 cm
- modularity 8 in F, no projective geometry
- transverse segmentation corresponding to the 1x1 cm² pads:



Total no. channels: 32 * 10⁶, for ~ 3000 m² of High Resistivity Si

Total cost: ~ 133 M EUR, dominated by the Si cost (70%, assuming 3\$/cm²)

<u>(the CRITICAL issues, together with the readout chip dynamic range</u> <u>(2500 mips))</u>

Expected performances:





Figure 6: Photon reconstruction efficiency as a function of the distance to the charged irack with PFD algorithm.

Neutral hadron reconstruction efficiency



Figure 7: Neutral ladran efficiency as a function of distance from the charged hadron



Resolution on the jet energy:

~ 35% / sqrt(E)

Figure 19: Number of expected $e^+e^- \rightarrow hhZ \rightarrow 6$ jets as a function of the figure of merit defined as s/\sqrt{b} , for different choices of EMENCY FLOW jet resolutions; $m_b=129$ GeV/ e^2 and an integrated luminosity of 1990 fb⁻¹ have been assumed.

R&D plans:

roadmap

	2001	2001	2001	2002	2002	2002	2002	2003	2003
3 months period \rightarrow	2/4	3/4	4/4	1/4	2/4	3/4	4/4	1/4	2/4
Tungsten/alloy selection	X								
Structure construction		х	х	×					
R5:D Si. matrices	X	X	X						
R&D AC coupling	X	x	X						
First run Si. prod.		x	X						
Final run Si. prod.				×	x				
Si matrices packaging					x	- X	x		
R&D readout line/PCB		X	X	x					
Detect. slab construction					x	- 3	x		
Readout elec. design	X	X	X	X					
Front-end/PCB production					x	x	x	x	
Overall readout prod.						- 2	x	х	
Overall readout test						x	x	х	
DAQ design			х	x	x				
DAQ production/test						X	x	х	<u>x</u>
Test with cosmics								х	x
Installation in beam hall									x

Table 3: Proposed agenda for the W-Si ECAL physics prototype

prototyping cost

	2001	2002	2003
Mechanics	$25K\epsilon$	15KC	-15Ke
Electronics	$-35K\epsilon$	35K€	-35Ke
Silicon Packaging	$-20 \mathrm{K} \epsilon$	-20K€	-25Ke
Prototype mechanics	40K€	20KC	-
Prototype silicon	$-45K\epsilon$	45K€	-
Prototype read-out	$-30K\epsilon$	70 Ke	-
TOTAL	195K€	205K6	75 KE

Table 4: W-Si ECAL cost estimate for each part of the R&D.

• current achievements:

- engineering design
- software development
- preliminary design of the VLSI readout chip

R&D collaboration:

- Ecole Polytechnique, LAL, Paris VI-VII
- Prague
- Russian teams

ECAL option 2: a Shashlik calorimeter

Main characteristics:

- 24 Xo depth = 140 layers of 1 mm Pb + 1 mm scintillator (CELL)
- transverse segmentation 3 x 3 cm²

• longitudinal segmentation 2, relying on scintillators with Different decay time



Figure 3.3.1: Module, Row of modules (top), and layout of the barrel part of the calorimeter (bottom).

MOST critical issue: poor longitudinal segmentation

R&D completed by a Padova, Bologna, Milano, Serpukhov and CERN collaboration:

- time development: 1998-2000
- funded by INFN, for a global budget of ~ 70 kEUR (CALEIDO)
- characteristics of the prototype II:



- 9 "towers" arranged in a 3x3 matrixeach tower consists of:
 - 29 layers of 1 mm Pb + 1 mm
 - Thick "slow" scintillator (250 ns)
 - 100 layers of Pb + "fast" Scintillator (< 10 ns)

• WLS fibres collect the scintillation light, Routed to the photodetectors (PM)



Fast vs slow light yield

e / π contamination ~ 2 x 10-3 @ 30 GeV

Energy resolution: $\sigma_{\rm E}/{\rm E} = 14\% / \sqrt{\rm (E)} \oplus 0.6\%$

• main results:

ECAL option 3: a W/Si/Tile calorimeter

Basic concept: optimize the cost of granularity, relying on

- scintillator tiles for the energy measurements
- Silicon planes for the shower profile reconstruction

A "learn by doing" approach leads to the following prototype design:



- 50 layers of Pb (W) absorber, having dimensions of 25 x 25 x 0.3 (0.2) cm³
- 50 layers of scintillators, having the light read out by WLS + clear fibres
- "a' la tile HCAL" (tile dimensions 5 x 5 x 0.3 \mbox{cm}^3)
- 3 Si planes, with ~ 1 x 1 cm² pads, at 2, 6, 12 Xo

•Total depth of the prototype: 27 Xo

The R&D is ongoing

• lead by a Padova/Frascati/Uni. Insubria at Como collaboration

•Funded by INFN (LCCAL) with ~ 23 k EUR in 2001 and

~ 17 k EUR in 2002

Recent Achievements:

Light optimization

Scintillation light transported with WLS fibers

- 3 mm scintillator planes
- separation in 5 × 5 cm² tiles obtained by grooves
- two possible paths for the fiber inside the scintillator
- start light output measurement
- join the HCAL-project/INTAS-proposal
- first idea: scintillator planes/fibers provided by industry



• Silicon detectors design completed; first batch expected in ~ 2-3 weeks



A sketch of the Wafer layout, being Processed at IET (Poland)

A blow up of a 4 pixel Corner, showing the Bias grid & poly resistors

• VA_HDR4 (9) chips by IDEas, with 200 mips dynamic range, have been characterised and ordered

• design of the PCB ongoing



Assembly completed and tested On a beam @ Frascati and DESY in 2002

The Time Projection Chamber



TPC						
Mechanical radii	$320~\mathrm{mm}$ inner, $1700~\mathrm{mm}$ outer					
Overall length	$2 \times 2730 \text{ mm}$					
Radii of sensitive volume	$362~\mathrm{mm}$ inner, $1618~\mathrm{mm}$ outer					
Length of sensitive volume	$2 \times 2500 \text{mm}$					
Weight	$\sim 4 \text{ t}$					
Gas volume	38 m ³					
Radiation length	\sim 0.03 $\rm X_0$ to outer field cage					

	Drift d	istance
	10 cm	200 cm
$r-\phi$ –resolution	$70 \mu m$	$190 \mu m$
z –resolution	$0.6\mathrm{mm}$	$1\mathrm{mm}$
double pulse resolution in $r-\phi$	≤ 2.3	3 mm
double pulse resolution in z	≤ 10	mm
dE/dx resolution	4.3% for 20	0 pad rows
π -K separation	$> 2\sigma$ betwe	en 2 and 20 GeV/c
momentum resolution ($ \cos \theta < 0.75$)	1.4×10^{-4} ($GeV/c)^{-1}$
momentum resolution ($ \cos \theta \approx 0.90$)	3.2×10^{-4} ($GeV/c)^{-1}$

Key performances:

Main characteristics:

R&D plan:

	Topic	Aachen	Berkeley	DESY/ Hamburg	Karlsruhe	Krakow	MIT	MPI-Munich	NIKHEF	Novosibirsk	Orsay / Saclay	Ottawa/ Montreal	Rostock
1	MPGD development	G			G					G	Μ		
	MPGD operation	\mathbf{G}	в	G	G					G	Μ	в	
	MPGD charge pickup		в	G							Μ	в	
	Si readout								G				
	MPGD ageing				G		G				Μ		
	MPGD tower			G							Μ		
	MPGD ion feedback	G		G	G					G	М	в	
	MPGD B-field behaviour			G	G						Μ		
	MPGD 2-track resolution			G							М		
	Gas studies					в	G	в			Μ		
	Electronics		в					в					в
	Endplate Design		в	G				в			Μ		
	Cooling		в	-				в					
	Mechanics			G				в			Μ		
	Fieldcage design			в				В					
	Calibration	~											
	- MPGD Simulation	G		~							M	в	
	- Pad simulation			G				D	D		M	в	
	- Calibration		n	G				B	в		М		
	- Laser		в	C				В					
	Software			G							M		

• MPGD = micropattern gas detector

• G = GEM oriented development

• M = MICROMEGA oriented development

• B = fields independent of the MPGD technology



Tests on MICROMEGAS at Saclay:



Summary:

- Construction of a small TPC (30 channels, 16cm drift length), HV tests and observation of mesh signals with ⁵⁵Fe and ⁹⁰Sr sources
- Measurements of drift velocities with a laser (see case of Ar-CF₄) (P.C., A. Delbart, J. Derré, I. Giomataris, F. Jeanneau, V. Lepeltier, I. Papadopoulos, Ph. Rebourgeard, Vienne conf., Jan 2001)
- Measurement of ion current in progress
- measurement of aging with Ar-CF4 foreseen
- several ideas to improve the point resolution

VD options 1&2: monolithic pixels (CCD or CMOS)

Main characteristics:

Layout for the CCD option (0.06% Xo / layer)



Layer	Radius	CCD L×W	CCD size	Ladders & CCDs/lddr	Row clock fcy & Readout time	Bgd occup.	Integr. bgd
	mm	mm^2	Mpix			$\mathrm{Hits}/\mathrm{mm}^2$	khits/Train
1	15	100×13	3.3	8/1	$50 \text{ MHz}/50 \mu s$	4.3	761
2	26	125×22	6.9	8/2	$25 \text{ MHz}/250 \ \mu s$	2.4	367
3	37	125×22	6.9	12/2	25 MHz/250 µs	0.6	141
4	48	125×22	6.9	16/2	$25 \text{ MHz}/250 \ \mu s$	0.1	28
5	60	125×22	6.9	20/2	$25 \text{ MHz}/250 \ \mu s$	0.1	28

Table 2.1.1: Key parameters of the CCD-based vertex detector design. The penultimate column lists the background occupancy integrated over the individual data read out time per layer.





The R&D on CCD is addressing the 3 critical issues:

• reduction of the material budget:





• improving the radiation hardness (~ 10⁹ n/cm²/year)

 improving the readout speed moving to a parallel column readout Clocked at 50 MHz



Current results by the LCFI collaboration (Bristol, Glasgow, Lancaster, Liverpool, Oxford and RAL):



- For various tensions, repeatedly disturb, measure sagitta using ATLAS SmartScope.
- preliminary satisfactory tests on the radiation hardness
- fast readout:
 - CCD layout optimization by SPICE modelling
 - a VME based 50 MHz drive and readout electronics Designed and under construction

FUTURE PLANS:

• Phase 1: move to parallel column readout with standard clock And voltages

• Phase 2 & 3: increase the readout speed by a factor 100 in two Steps. Improve the detector modelling

• on unsupported Silicon:

Sagitta ~ 3 μ m For a tension > 1.5 N

CMOS imager R&D:







Key issues:

- charge collection efficiency (S/N, cluster size, resolution)
- fixed pattern noise
- readout speed
- radiation hardness

 production of a sensitive device with dimensions > standard Chip size...(the "stitching" problem)

All of these issues are being addressed mostly by the LEPSI team, (including R. Turchetta, now at RAL), Which developed the first prototypes. Current results are extremely promising:



Spatial resolution (μ m): MIMOSA I: 1 diode 1.4+/-0.14 diodes 2.1+/-0.1MIMOSA II: 1 diode 2.2+/-0.1

A TESLA oriented R&D project is being defined, lead by LEPSI and RAL

VD options : hybrid pixels

General layout: • 3 layers (1.5, 3, 10 cm radii) • cones "a' la DELPHI", Complementing the barrel • +2 layers by the Intermediate Tracker

MAIN advantage: benefit of the LHC Detector development, in terms of Rad-hardness and readout speed!



Expected performances:

$$\sigma_{ip} = 5.2 \oplus 13/(P \sin^{3/2} \theta) \mu m$$

Assuming $\sigma_{\text{point}} = 7 \ \mu m$ and 0.37% Xo/layer

Key issues of the R&D:

- resolution improvement
- material budget reduction

R& D based on a layout with interleaved pixels, developed by a Milano, Uninsubria at Como, Krakow, Warsaw and Helsinki collaboration:



Main steps of the " phase I " project (1998-2000):

- prototypes designed and produced at IET (Warsaw) delivery jan. 1999
- Electrostatic characterisation (IV & CV) for process qualification
- interpixel capacitance measurements
- simple detector modelling by TOSCA (laplace equation solver)
- charge sharing studies using an IR diode and a wire bonding connection to a Low noise strip detector chip (VA_1, in the BELLE version)





Main results: Capacitive Charge division



The IR spot was moved across the detector and ~ 1000 event were recorded for each position

Charge collection and resolution studies:



Eta and resolution



NEXT STEPS:

• prototype II detectors designed, under production (LCCAL wafer periphery, Essentially cost free) with 25 micron pitch and punch through biasing

- repeat the phase I tests
- measure the ultimate resolution

• verify the compatibility of the maximum sampling (max VLSI footprint) with a Realistic design of a dedicated readout chip

Last but not least....

"Description of Work" GROWTH Project GRD2-2000-31832 "SUCIMA" Page 1 of 2 Issued: 12/01/00

COMPETITIVE AND SUSTAINABLE GROWTH (GROWTH) PROGRAMME



Contract for:

Shared-cost RTD

Annex 1 "Description of Work"

Proposal number: GRD2-2000-31832 Project acronym: SUCIMA Project full title: Silicon Ultra fast Cameras for electron and gamma sources in Medical Applications Duration: 36 Months

Project Co-ordinator: Università degli Studi dell'Insubria

Contractors:

Participant		Organisation Name	Country	Role in the
Short Name	Nr.	- and the second s		project
UNICO	I	Università degli Studi dell'Insubria,	Italy	CO
		Dipartimento di Scienze Chimiche, Fisiche e Matematiche		
UNIVA	2	Università degli Studi dell'Insubria,	Italy	CR
		Dipartimento di Scienze Cliniche e Biologiche		
AGH	3	University of Mining and Metallurgy, Department of Electronics	Poland	CR
ULP	4	Universite Luise Pasteur, Lab. for Electronics and Instrumentation	France	CR
KA	5	Universitaet Karlsruhe, Institute for Experimental Nuclear Physics	Germany	CR
ZAG	6	ZAG-ZYCLOTRON AG	Germany	AC
EUROTOPE	7	Entwicklungsgesellschaft fuer Isotopentechnologien	Germany	AC
INP	8	H.Niewodniczanski Institute of Nuclear Physics	Poland	CR
TERA	9	Fondazione per Adroterapia Oncologica	Italy	CR
IET	10	Institute of Electron Technology	Poland	CR
UNIGE	П	Université de Geneve	Switzerland	CR
CNRS-D10	12	Centre National de la Recherche Scientifique	France	CR